

S-T P1_ALL P4 MIN GO CAP
DWG. NO. CPIC050

1.760

STAINLESS DOWEL PIN (S-T P1 ONLY)
MCMASTER/CARR 90145A529

S-T P1_ALL P4 MAX NO-GO CAP
DWG. NO. CPIC051

1.960

16" HANDLE FOR S/T & R/C P1, DWG. NO. CPIC020
21" HANDLE FOR ALL P4, DWG. NO. CPIC022

CUSHIONED GRIP
MCMASTER/CARR 9282K16

3/8-16 X 2-1/2" STAINLESS SHCS
MCMASTER/CARR 92196A614

END CAP
DWG. NO. CPIC021

1.5"OD BARREL
DWG. NO. CPIC030

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:
FRACTIONAL: ± 1/32
ANGULAR: ± 0.5°
2 PLACE DECIMAL: ± .02
3 PLACE DECIMAL: ± .005

INTERPRET GEOMETRIC
TOLERANCING PER: ANSI Y14.5M-1994

MATERIAL

FINISH

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	C. Phillips	12/10/18
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		



TITLE:
**S/T & R/C P1 & ALL P4
Guages**

SIZE B	DWG. NO. CPIC001	REV
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SCALE: 1:4 WEIGHT: SHEET 1 OF 1

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